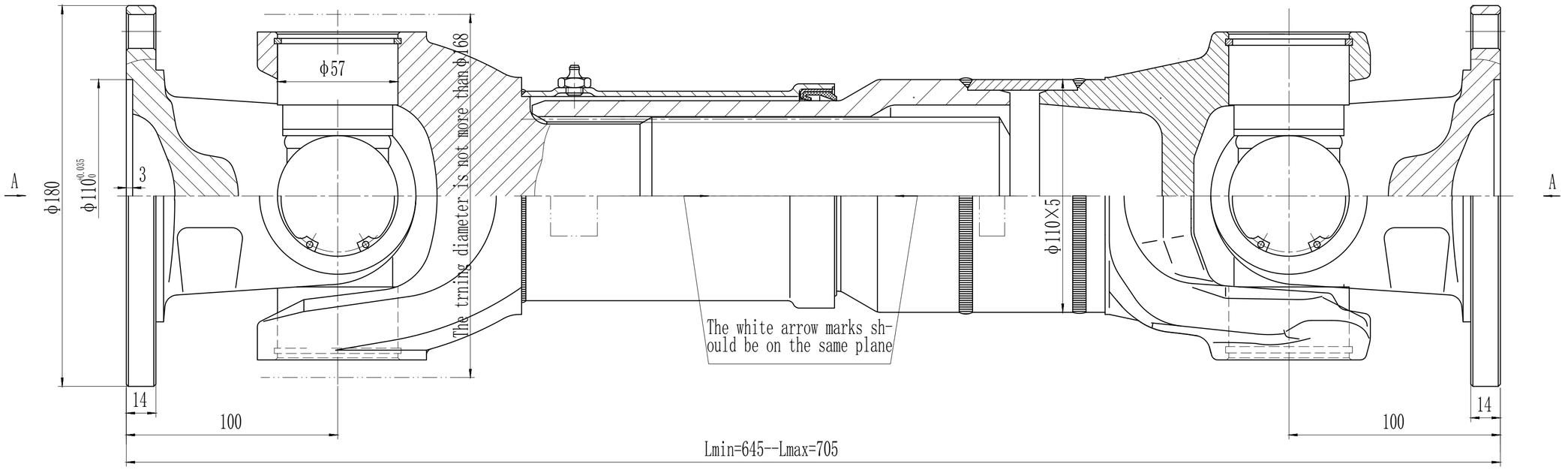

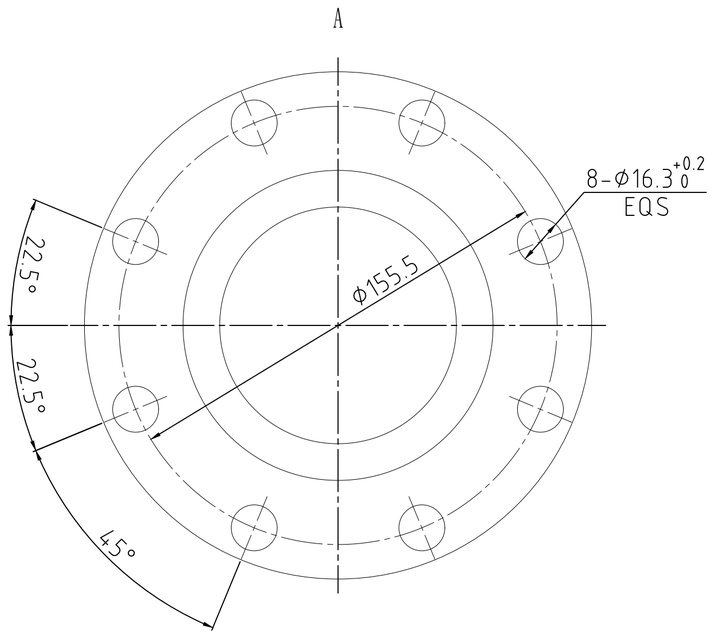

technical requirement

1. Rated torque 15000N.m. 2. After assembly of the assembly, the cross shaft lines of the two end connection discs should be located in the same plane, with an allowable deviation ± 1.5°. The cross shaft should rotate flexibly without jamming, and the one-way swing Angle should not be less than 35°.
3. After the sliding sleeve and spline shaft fork are assembled, ensure that the shaft fork can slide freely along the sliding sleeve without any jamming. 4. After the drive shaft is assembled, perform dynamic balancing by welding balance plates on the shaft tube and sleeve tube to correct the dynamic balance. No more than 2 plates should be welded at each end, and they must not be overlapped. The initial imbalance at each end should not exceed 80g.cm/2500rpm, and the final balance should not exceed 160g.cm/2500rpm.
5. The non-cooperative surface of the drive shaft shall be sprayed with black paint, and the end teeth shall be treated with blackening according to TQ6 in QC/T484-1999, and the mating surface shall be coated with rust oil and protected measures shall be taken. 6. The nozzle shall be injected with ZL-2 lithium-based grease before assembly.
7. The 20,000 universal joint oil nozzle and the sleeve pipe oil nozzle should be on the same side, and the universal joint oil nozzle is at a 45° Angle with the axis of the cross shaft.
8. No marking, and the assembly number is sprayed with white paint after spraying.
9. The end face tooth size shall be implemented according to ISO12667:1993 (E) standard requirements.

					Drive Shaft Assembly	0082-675
MARK	AMO.	CHANGE	SIGN.	DATE		EDITION / WEIGHT KG / SCALE
DSG.		TECHN.				
APP.		ALLOW.				
COUNT.		DATE			SHEET/OF	