



- Technical Condition**
- 1: The maximum working torque 1700.m should be achieved. The swivel joint swing angle should exceed 25° .
 2. After assembly, the cross shaft lines of the two end connection discs should be in the same plane, with an allowable deviation of $\pm 2^\circ$.
 3. After the drive shaft is assembled, dynamic balance should be performed. During dynamic balancing, balance plates should be welded at the shaft tube and sleeve tube as needed. No more than 3 plates should be used at each end, and no more than two plates should be overlapped. The remaining unbalanced quantity at each end should be less than 100g.cm, and the dynamic balance speed should be 2000r/min.
 4. When assembling, apply automotive lithium-based grease to the spline tube.
 5. The oil nozzle must be filled with automotive lithium-based grease before operation.
 6. After assembly, the two swivel joint oil nozzles should be in the same plane, and the oil nozzles of the sliding sleeve should be on the same side.
 7. The non-engaging surfaces of the drive shaft should be sprayed black paint, following the T06 standard in C/T484-1999.
 8. The shaft tube should be engraved with the part number, production date, sequence number, manufacturer's logo, and manufacturer's name.

					Drive shaft assembly	395-(1990~2140)		
					EDITION	WEIGHT	SCALE	
					KG	RATIO		
MARK.	AMO.	CHANGE	SIGN.	DATE				
DEG.	TECHN.							
APP.	ALLOW.							
STAND.	DATE							